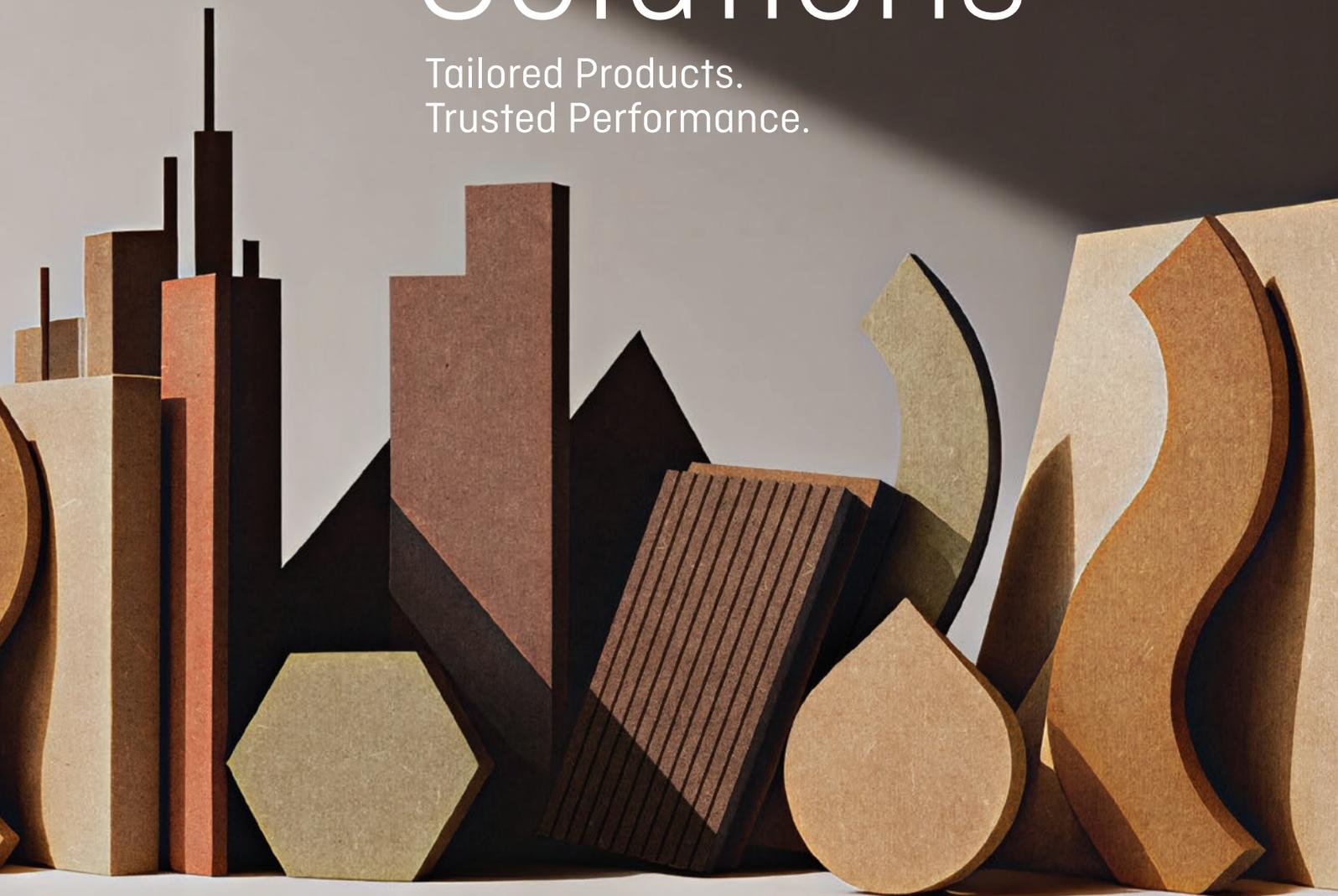


**SONAE  
ARAUCO**

Taking wood further

# MDF Solutions

Tailored Products.  
Trusted Performance.



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## FEATURES

- |  |   |
|--|---|
|  Antibacterial Properties |  Mouldable   |
|  Easy to Mill             |  Low Emissions   |
|  Scratch Resistant        |  Deep Routing  |
|  Moisture Resistant       |  Versatility   |
|  Perfect Lacquering       |  Dimensional Stability   |
|  Easy to Clean            |  Recyclable  |
|  Stain Resistant          |   |
|  Fire Retardant          |  EPA TSCA Title VI & CARB 2 certified                                 |
|  Light                  |  Formaldehyde-Free Glued   |
|  Light Resistant        |  Meets the requirements of the Chemicals Prohibition Ordinance (E05) |

---

## APPLICATIONS

- |  |   |
|--|---|
|  Bathrooms                |  Bedrooms          |
|  Offices & Education      |  Sports & Leisure  |
|  Retail & Exhibitions     |  Doors             |
|  Health & Wellness        |  Panelling         |
|  Kitchens                 |  Living Rooms      |
|  Furniture                |  Flooring          |
|  Restaurant & Hotels      |  Construction      |
|  Packaging                |  Curved Structures |
|  Frames & Household Items |   |

## MDF Solutions

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DELIVERING PERFORMANCE
- 

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**We believe in  
the value of wood  
for contemporary  
and inspiring  
creations while  
contributing to  
a more sustainable  
world.**

With an industrial soul, Sonae Arauco is one of the largest wood-based solutions players in the world, a natural, renewable and recyclable raw material.

From Innovus® Decorative Panels (DP) to Core & Technical® products and the AGEPAN® construction system, Sonae Arauco offers a versatile portfolio of high value-added innovative solutions for construction, furniture and interior design.

With multiple application possibilities, our products offer an attractive and unique combination of industrial expertise, functionality, quality, modern design and environmental features

Together, we take your projects further.

# Sustainability as a strategic pillar

Through our commitment to the circular bioeconomy, we transform waste wood into new products, extending its lifecycle while at the same time acting as a source of carbon retention.



**+70%**

Recycled wood in our particleboard range



**100%**

Of our industrial units are FSC® certified



**3M ton CO<sub>2</sub>**

Retained, yearly, on average, through Sonae Arauco's products



**12**

Sonae Arauco owned recycling centers in Portugal and Spain



**100%**

Of our wood comes from certified or controlled sources

**A new and pioneer MDF recycling line, incorporating recycled fibers into MDF boards**

We're taking a decisive step towards circularity with the launch of a new recycling line at our Mangualde factory (Portugal). For the first time on an industrial scale, end-of-life MDF panels can be transformed back into raw material for the production of new MDF and HDF fiberboards.

This line will make it possible to integrate up to 20% recycled MDF fibers into the new panels — a milestone in sustainable wood-based solutions.

# INSPIRING CREATIVITY, DELIVERING PERFORMANCE

With its MDF Solutions, Sonae Arauco delivers an exceptional and versatile portfolio designed to inspire creativity and meet the highest demands.

From numerous thicknesses, mouldable options and boards with superior lacquering performance to coated or coloured solutions, as well as fire-retardant and moisture-resistant variants – every product stands out for its outstanding performance, excellent workability and strong commitment to sustainability.



## Consistent quality, versatility and reliability

- **High mechanical properties**  
Enhancing structural integrity and ensuring stable performance in demanding applications.
- **Engineered for superior strength**  
Providing reliable support for loads without sagging or bending.
- **Compliance with industry standards**  
Ensuring the highest quality and performance benchmarks [EN 622].
- **Stringent quality control**  
Guaranteeing uniform properties across batches, minimising variability and enhancing reliability.
- **Optimised density and edge stability**  
Enabling precise cuts, reducing tool wear, saving costs and supporting complex custom machining.  
Minimising defects and reducing product complaints, delivering peace of mind to customers.
- **Ideal for automated systems**  
Delivering consistent, repeatable results that streamline high-volume production processes.  
Stable thickness and density profiles ensure consistent results in machining, finishing and installation.





## Superior surface for lacquering and finishing

- **Smooth, even surface texture**  
Enhancing paint adhesion, resulting in a flawless, uniform finish.
- **Reducing lacquer consumption**  
Optimised surface allows for efficient, even application, lowering material costs.
- **Minimising preparation time**  
Reducing the need for extensive sanding or priming before finishing.
- **Minimising the need for multiple coats of lacquer**  
Saving both time and labour costs while giving a high-quality, uniform finish.
- **Ideal absorption properties**  
Even application of lacquer, paint and adhesives.

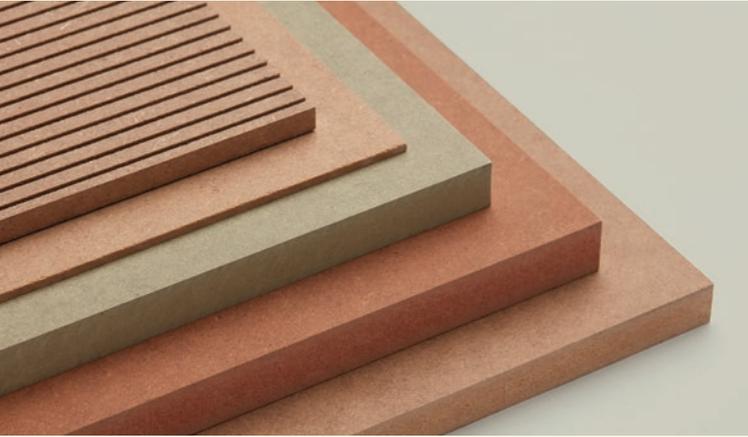
# Exceptional dimensional stability

- **Low thickness swelling**  
Minimising expansion or contraction in varying humidity levels.
- **Reduced risk of warping**  
Ensuring that panels retain their shape and structure over time.
- **Stable performance in moisture-prone settings**  
Kitchens and bathrooms, where many materials fail.
- **Reliable moisture resistance**  
Applications in environments with moderate humidity.
- **Dimensional consistency**  
For precise installations and reducing alignment issues.



# Comprehensive solutions

E05/CARB2 AS THE STANDARD FOR MOST MDF PRODUCTS



## ➤ Strong environmental commitment

FSC® and PEFC controlled and certified wood, ensuring responsible forest management and sustainability.

## ➤ Specialised MDF product types

Tailored to specific needs, including:

-  **FIRE X** – fire retardant,
-  **HYDRO X** – moisture resistant,
-  **SUPERLAC** – for enhanced lacquering,
-  **NOVOLAC** – for deep routing,
-  **FORM** – mouldable for curves.

## ➤ Our range extends from cabinetry

and wall paneling to decorative finishes and furniture, including solutions developed specifically for industries such as doors, packaging, and flooring.

# Reliable customer service

## ➤ Broad and consistent stock availability – wide range of products readily available

Optimising inventory and reducing working capital, thanks to flexible services tailored to customer needs, minimising stock levels.

## ➤ Customisable dimensions and multiple formaldehyde levels available

[CARB2, E05, F4\*, NAF – with E05/CARB2 as the standard for most of our MDF products] to meet specific project requirements and promote healthier indoor air quality.



## ➤ Dependable support for all customer needs

## ➤ Customer satisfaction – whatever our client-specific demands might be

# OUR WORK TOWARDS DECARBONISATION WILL ALSO HELP OUR CLIENTS ON THEIR OWN DECARBONISATION JOURNEY

Focus on sustainability: 100 % of the wood we use comes from certified or controlled sources.

Supporting companies' efforts to reduce their overall carbon footprint.

Our products help companies meet standards and regulations while supporting clients in planning sustainable projects, backed by certifications from FSC and PEFC to LEED and DGNB Navigator contributions.

Improving clients' brand perception through association with a responsible supplier.

Clients will have access to products with a calculated carbon footprint.

First in the market to invest in and develop a pioneering approach to incorporating recycled material into MDF.

## A CARBON-NEUTRAL COMMITTED PARTNER



The mark of  
responsible forestry  
FSC® C009049



Pioneering  
Sustainable Forest  
Management  
PEFC01-020107



# core&TECHNICAL<sup>®</sup>

Products

# MDF ST E05/CARB2

MDF for non-load bearing purposes for interior use

MDF ST E05/CARB2 is a medium density fiberboard for interior use: Easy to work with and with low formaldehyde emissions, according to the rules of the official California Air Resources Board (CARB), it is ideal for furniture manufacturing.

With regard to fire behaviour according to EN 13986, MDF ST E05/CARB2 with a thickness < 9mm and a minimum raw density of 600 kg/m<sup>3</sup> is classified as D-s2, d0. (Euroclass classification according to EN 13501-1).

**Greater creative freedom due to its flexibility and ease of transformation.**



## MDF ST E05/CARB2

(mm)		THICKNESS						
FORMAT		10	12	16	18	19	22	25
2440 x 1220	PCS	70	60	42		34	32	
2620 x 2070	PCS	42		28	25		24	18
3050 x 1220	PCS					30		



Technical datasheet

## MDF ST ECOBOARD

(mm)		THICKNESS	
FORMAT		16	19
2800 x 2070	STK	28	24
5600 x 2070	STK	20	20

ECOBOARD



Technical datasheet

Features



Applications



## MDF THIN E05/CARB2

MDF for non-load-bearing use in dry conditions (EN 622-5 type MDF)

MDF THIN E05/CARB2 is the low thickness range medium density fiberboard panel. Its exceptionally homogeneous surface is ready for any kind of finish. Its elasticity allows for easy implementation of elegant curves.

**Flawless finishing, reliable performance and consistent results, every single time.**



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### MDF THIN E05/CARB2

MDF THIN dimensions under request.  
For the complete and most updated product range,  
please contact the Sonae Arauco team.

#### Features



#### Applications



# MDF LIGHT E05/CARB2

Light, low density fiberboard for non-structural use in dry conditions

MDF LIGHT E05/CARB2 is a medium density fiberboard produced according EN 13986 / EN 662-5 (type L-MDF) with improved weight for non-structural interior applications in dry conditions. MDF LIGHT E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resource Board (CARB) and compliant with limit of ChemVerbotsV (E05). Regarding reaction to fire and according to EN 13986, MDF LIGHT E05/CARB2 with a thickness  $\geq 9$  mm and a minimum density of 600 Kg/m<sup>3</sup>, is classified as D-s2, d0 (Euroclasses definition by EN 13501-1).

**Light in weight, strong in performance.**



## MDF LIGHT E05/CARB2

(mm)		THICKNESS		
FORMAT		12	16	18
2440 x 1220	PCS	60	44	40
3050 x 1220	PCS		35	31

Also available in a ultralight, Formaldehyde Free version, the MDF Ultralight Ecoboard.

For more details on offer and sales conditions please consult your sales representative.



Technical datasheet

**ECOBORD**  

### Features



### Applications



# MDF BASIC E05/CARB2

MDF for general use for indoor, non-load bearing applications

MDF BASIC E05/CARB2 is an easy-to-process, medium density fiberboard for non-load bearing interior applications in dry areas. With regard to the fire behaviour according to EN 13986, MDF BASIC E05/CARB2, with a thickness of  $\geq 9$ mm and a minimum raw density of  $600 \text{ kg/m}^3$ , is classified as D-s2, d0 (Euroclass classification according to EN 13501-1). MDF Basic panels are sustainable products with low formaldehyde emissions.

**Your go-to board for every kind of project.  
The versatile solution that adapts to your needs.**



## MDF BASIC E05/CARB2

(mm)		THICKNESS													
FORMAT		6	8	9	10	12	16	18	19	22	25	28	30	38	40
2440 x 1220	PCS	110		74		60	44	40	34	32	29		24	20	
2800 x 2070	PCS	60	40		40	36	28	24	24	20	18	16	15	12	12
3050 x 1220	PCS			60		48	35	31	30	26	23	20	19	16	
3050 x 1300	PCS						35	31	30						
4100 x 2070	PCS		20		20	20	15	15	13	10	10	10	10	8	
5600 x 2070	PCS	150	112		90	75	56	50	47	40	36	32	30	23	22



Technical datasheet

### Features



### Applications



# MDF BASIC LSW E05

Medium density fiberboard with improved swelling properties for basic applications in dry conditions

MDF BASIC LSW (low swelling) is a medium density fiberboard that is easy to mill, for non-structural interior applications and performs well in humid environments, with dimensional expansion and swelling lower than the standard. Regarding reaction to fire and according to EN 13986, MDF BASIC LSW, with a thickness  $\geq 9$  mm and a minimum density of  $600 \text{ Kg/m}^3$ , is classified as D-s2, d0 (Euroclasses definition by EN 13501-1). In addition to technical performance, MDF BASIC LSW panels are sustainable and environmentally friendly products.

**Lower swelling, better dimensional stability and machining performance.**



## MDF BASIC LSW E05

(mm)		THICKNESS					
FORMAT		9	12	16	18	19	22
2440 x 1220	PCS		60	44	40	34	
3050 x 1220	PCS	60	48	35	31		26
3050 x 1300	PCS				31		



Technical datasheet

### Features



### Applications



# MDF SUPERLAC E05/CARB2

Medium density fiberboard with optimized surface quality for direct lacquering

Sonae Arauco MDF SUPERLAC E05/CARB2 is a medium density fiberboard for interior use, suitable for demanding finishing techniques and easy to mill.

MDF SUPERLAC E05/CARB2 is a very versatile material ideal for designers and manufacturers to use in a wide range of interior applications. Due to the wood fibers used in its production, the product presents a homogeneous surface, giving it good dimensional stability and ability to be easily machined.

MDF SUPERLAC E05/CARB2 surface is very smooth and with high density, resulting in a product specially designed for lacquering and other demanding coatings.

**The ideal solution for any type of coating or laquering process.**



## MDF SUPERLAC E05/CARB2

MDF SUPERLAC dimensions under request.  
For the complete and most updated product range,  
please contact the Sonae Arauco team.



Technical datasheet

### Features



### Applications



# MDF NOVOLAC

## E05/CARB2

The ideal MDF for deep routing in non-load bearing applications

Thanks to its particularly fine fibers in combination with an optimised density profile, MDF Novolac is characterised by outstanding machinability, making it ideal for the production of sophisticated components in furniture and interior design. Its surface remains even and smooth even after deep milling, ensuring optimal painting and finishing.

**Meets the most demanding milling requirements.  
The surface remains uniform and smooth, even after deep milling.**



Just an illustrative picture of the final product after processing.

### MDF NOVOLAC E05/CARB2

(mm)		THICKNESS		
FORMAT		16	19	22
2620 x 2070	PCS	30	25	22



Technical datasheet

#### Features



#### Applications



# MDF POWDERLAC E05/CARB2

Medium density fiberboard for powder coating applications

Sonae Arauco MDF POWDERLAC E05/CARB2 is a medium density fiberboard, which is formulated for further processing in powder coating applications. Its exceptionally fine fiber combined with a special formulation makes it easy to process and optimized for this application. MDF POWDERLAC E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resources Board (CARB) and compliant with limit of ChemVerbotsV (E05). In addition to technical performance MDF POWDERLAC E05/CARB2 panels are sustainable and environmental friendly products.

MDF POWDERLAC E05/CARB2 was developed to deliver the perfect solution for powder coating applications.

**Engineered for powder coating: easy to process, smooth and fully optimized for flawless results.**



## MDF POWDERLAC E05/CARB2

MDF POWDERLAC dimensions under request.  
For the complete and most updated product range, please contact the Sonae Arauco team.



Technical datasheet

### Features



### Applications

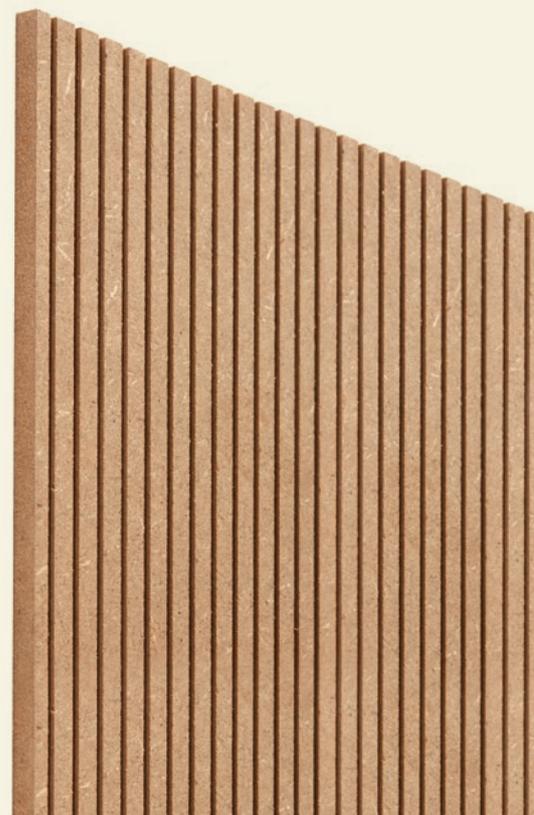


# MDF FORM E05

Mouldable MDF for general, non-load bearing use in dry areas

With the MDF Form, Sonae Arauco is launching a new design language. MDF Form enables a wide variety of curves and bends that can be veneered, laminated or given a high-quality lacquer finish, giving designers and architects a wide range of design possibilities. The precise slotting in longitudinal direction, with exact distances and depths, allows perfect bends with a radius of  $\geq 150$  mm.

**Allows you to create elegant curved surfaces quickly and easily.**



## MDF FORM E05

(mm)		THICKNESS	
FORMAT		8	10
2800 x 1030	PCS	36	30



Technical datasheet

### Features



### Applications



# MDF HYDRO X E05/CARB2

MDF for non-load bearing applications in humid environments

MDF Hydro X is the right choice for rooms with intermittent high humidity levels, such as bathrooms or kitchens. The material has extremely low swelling values due to the use of a special resin. What's more, the product is extremely dimensionally stable in environments with moisture fluctuations.

**The best option for spaces with high relative humidity, such as bathrooms and kitchens.**



## MDF HYDRO X E05/CARB2

(mm)		THICKNESS							
FORMAT		10	12	16	19	22	25	28	38
2800 x 2070	PCS	44	38	28	24	20	18	16	12



Technical datasheet

### Features



### Applications



# MDF FIRE X E05/CARB2

MDF with increased fire protection requirements for non-load bearing applications in dry areas

MDF Fire X E05/CARB2 is a medium density fiberboard for non-load bearing interior applications in dry areas with increased fire protection requirements. It is suitable for a wide range of applications with high fire protection requirements, such as in the furniture and door industry, trade fair construction and in public buildings. MDF Fire X E05/CARB2 is classified as B-s2,d0 (according to EN 13501-1) in accordance with EN 13986 and has low formaldehyde emissions.

**Fire-retardant properties that help delay combustion, giving more time to react and intervene.**

On request and depending on availability also available as:

**ECOBOARD** 



## MDF FR FIRE X E05/CARB2

(mm)		THICKNESS			
		12	16	19	25
FORMAT					
2800 x 2070 (NAT*)	PCS	20	28	24	
2800 x 2070 (RED**)	PCS	20	28	24	18

\* natural, without pigmentation

\*\* red pigmented

### Features



### Applications



Technical datasheet

# HDF INDUSTRIAL PACKAGING E05/CARB2

High density fiberboard for industrial packaging applications

Sonae Arauco HDF INDUSTRIAL PACKAGING E05/CARB2 is a high density fiberboard for use in industrial packaging applications.

HDF INDUSTRIAL PACKAGING E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resources Board (CARB) and compliant with limit of ChemVerbotsV (E05).

HDF INDUSTRIAL PACKAGING E05/CARB2 is a panel used for industrial packaging applications, such as a cover panel to protect goods on a pallet.

**High density board, built tough to protect your goods.  
Reliable from pallet to package.**



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## HDF INDUSTRIAL PACKAGING

HDF INDUSTRIAL PACKAGING dimensions under request.  
For the complete and most updated product range, please contact the Sonae Arauco team.

Features



Applications



# HDF FLOORING E05/CARB2

High density fiberboard for flooring applications

Sonae Arauco HDF FLOORING E05/CARB2 is a high density fiberboard developed for the manufacture of laminated floating flooring. HDF FLOORING E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resource Board (CARB) and compliant with limit of ChemVerbotsV (E05).

HDF FLOORING E05/CARB2 has excellent physical and mechanical properties, being particularly suitable for laminate floors with several surfacing types, like melamine paper, high pressure laminates, cork, PVC or wood veneer.

Due to the wood fibers used in its production, the product presents a homogeneous surface, making it particularly suitable for demanding coatings, with uniform and safe gluing, as well as good dimensional stability and ability to be easily machined.

**Reliable performance board for high quality laminate flooring.**



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## HDF FLOORING E05/CARB2

HDF FLOORING dimensions under request.  
For the complete and most updated product range,  
please contact the Sonae Arauco team.

### Features



### Applications



SONAE ARAUCO  
Taking wood further

# innovus<sup>®</sup>

## Decorative Products



# INNOVUS® LIGHT MDF BLACK

Light MDF coloured for use in dry conditions as substrate for acoustic elements

INNOVUS® LIGHT MDF BLACK is an organically through-dyed MDF, which is specially used as a substrate for the production of acoustic elements.

INNOVUS® LIGHT MDF BLACK has low formaldehyde emission, is certified according to the rules of the official California Air Resource Board (CARB) and compliant with limit of ChemVerbotsV (E05).

Regarding reaction to fire and according to EN 13986, INNOVUS® LIGHT MDF BLACK, with a thickness  $\geq 9$  mm and a minimum density of 600 Kg/m<sup>3</sup>, is classified as D-s2, d0 (Euroclasses definition by EN 13501-1).

In addition to technical performance INNOVUS® LIGHT MDF BLACK panels are sustainable and environmental friendly products.

**Light, stable and ready to perform as a substrate for high-quality acoustic panels.**



## INNOVUS® LIGHT MDF BLACK

(mm)		THICKNESS	
FORMAT		9	9,6
2440 x 1220	PCS	60	60
3050 x 1220	PCS	74	74

### Features



### Applications



# INNOVUS® COLOURED MDF

Through-dyed MDF with authentic look due to small, natural-coloured wood fibers

Innovus® Coloured MDF is a decorative, uniformly coloured MDF panel that combines colour and versatility with the natural benefits of wood. Skillfully combined, Innovus® Coloured MDF offers new innovative design possibilities for inspiring interior design projects.

**It stands out for its aesthetics and ease of assembly and disassembly.**



## INNOVUS® COLOURED MDF

[mm]			THICKNESS					
			10	12	16	18	19	25
PRODUCTS	FORMAT							
DEEP BLACK E05/CARB2	2400 X 1220	PCS Min OQ (package /pallet)		60 1	44 1	40 1	34 1	
	2800 X 2070	PCS Min OQ (package /pallet)	44 1		28 1		24 1	18 1
	4100 X 2070	PCS Min OQ (package /pallet)			20 1		20 1	
BLACK FIRE X ECOBOARD	2800 X 2070	PCS Min OQ (package /pallet)					24 1	
	5600 X 2070	PCS Min OQ (package /pallet)					24 1	
SAND GREY E05	2800 X 2070	PCS Min OQ (package /pallet)	44 1				24 1	



Technical datasheet

## INNOVUS® DP MDF DEEP BLACK E05/CARB2

FORMAT		THICKNESS			
		10	16	19	25
2800 X 2070	PCS Min OQ (package /pallet)	44 1	28 1	24 1	18 1



Technical datasheet

For Fusion, Spirit, Stucco and Cosmos textures special conditions apply.

### Features



### Applications





# INNOVUS® DP MDF

Decorative panel (DP) MDF for use in dry conditions

Innovus® DP MDF is a high-quality medium-density fiberboard surfaced with decorative paper and a coordinated texture, ideal for furniture and interior design. Easy to process and highly durable, Innovus® DP MDF performs exceptionally well in demanding environments. Innovus products are certified for their antibacterial properties.

**For applications where greater robustness or ease of transformation is required.**

## INNOVUS® DP MDF

(mm)		THICKNESS										
		8	10	12	16	18	19	22	25	28	30	38
<b>2800 X 2070</b>	PCS	24	24	24	24	24	24	24	12	12	12	12
	Min OQ (package /pallet)	1	1	1	1	1	1	1	1	1	1	1
<b>Primer Foil +B3822/MA in 19mm</b>	PCS	20	48	40	28		24	20	18	18	15	12
	Min OQ (package /pallet)	1	1	1	1		1	1	1	1	1	1
<b>4100 X 2070</b>	PCS				20		20		20			
	Min OQ (package /pallet)				5		5		5			
<b>Primer Foil</b>	Min OQ (package /pallet)				1		1		1			
	PCS						24					
<b>5600 X 2070</b>	PCS						2					
	Min OQ (package /pallet)											

For Fusion, Spirit, Stucco and Cosmos textures special conditions apply.

### Features



### Applications



Technical datasheet

NEW

COMING 2026

# BioReFiber X

*The new generation  
of sustainable MDF.*

Sonae Arauco develops new generation of MDF combining recycled wood fiber and renewable resin.

Sonae Arauco is developing an innovative recycled MDF panel using a resin of non-fossil origin.

BioReFiber X is a circular economy solution that incorporates recycled MDF fibers and biomass balance resin, replacing fossil-based raw materials with renewable ones and reducing CO<sub>2</sub> emissions by up to 25%.

**SONAE**   
**ARAUCO**

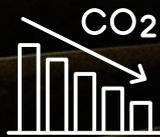
Taking wood further

# What sets BioReFiber X apart?



## REAL FIBER TO FIBER INNOVATION

Made with recycled MDF fibers and a resin from non-fossil sources, BioReFiber X sets a new sustainability benchmark for MDF boards.



## LOWER CARBON FOOTPRINT

This development will enable a reduction of up to 25% in CO<sub>2</sub> emissions.



## CIRCULAR BY DESIGN

It reinforces our commitment to the cascading use of wood and the principles of the circular economy, reducing waste.

[www.sonearauco.com](http://www.sonearauco.com)

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**SONAE ARAUCO  
DEUTSCHLAND GmbH**

Grecostraße 1  
49716 Meppen  
Germany

+49 (0) 5931 405 0  
info.deutschland@sonaearauco.com

[www.sonaearauco.com](http://www.sonaearauco.com)

**SONAE ARAUCO**  
Taking wood further

