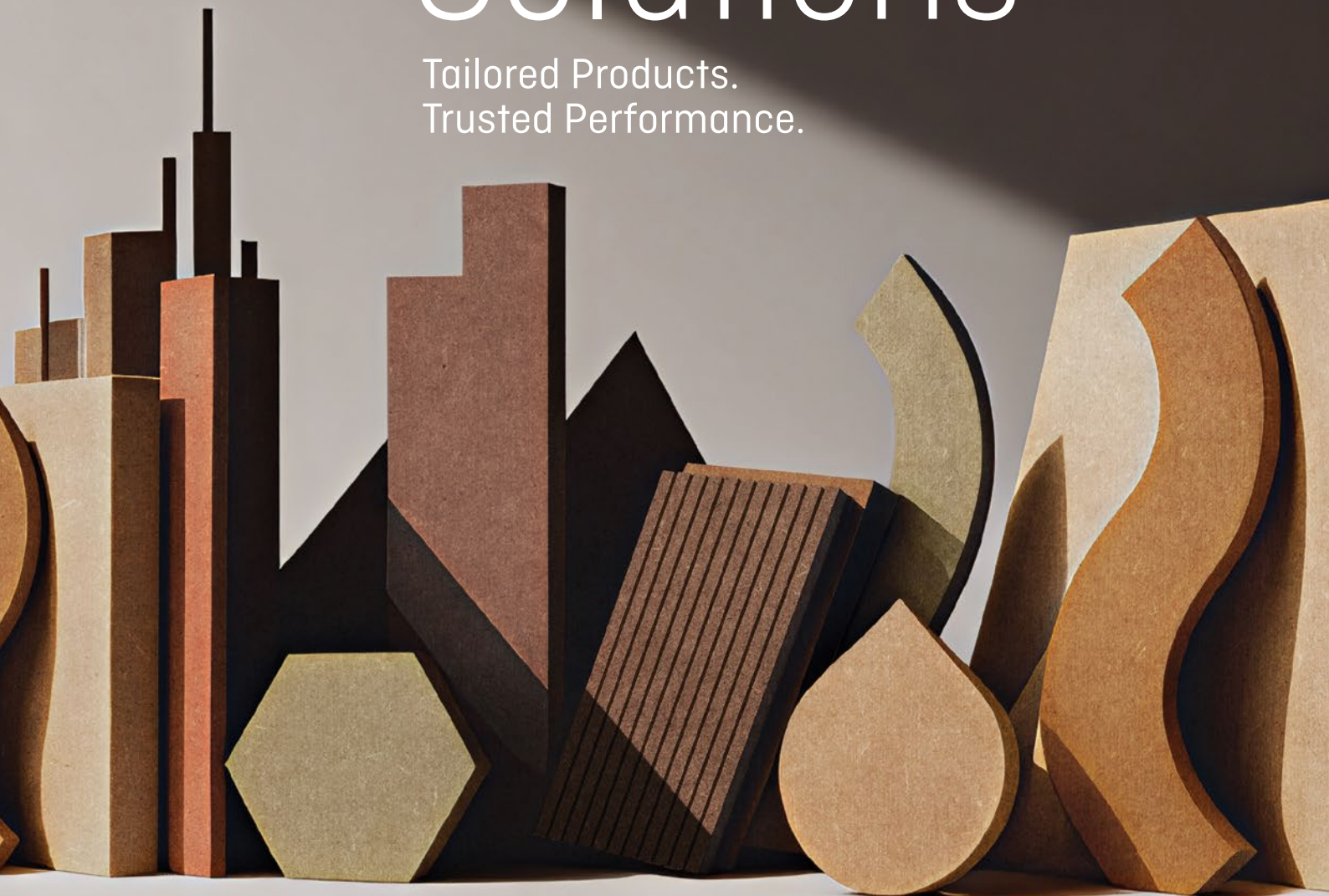




Taking wood further

MDF Solutions

Tailored Products.
Trusted Performance.



FEATURES

- | | |
|--|---|
|  Antibacterial Properties |  Mouldable |
|  Easy to Mill |  Low Emissions |
|  Scratch Resistant |  Deep Routing |
|  Moisture Resistant |  Versatility |
|  Perfect Lacquering |  Dimensional Stability |
|  Easy to Clean |  Recyclable |
|  Stain Resistant | |
|  Fire Retardant |  EPA TSCA Title VI & CARB 2 certified |
|  Light |  Formaldehyde-Free Glued |
|  Light Resistant |  Meets the requirements of the Chemicals Prohibition Ordinance (E05) |

APPLICATIONS

- | | |
|--|---|
|  Bathrooms |  Bedrooms |
|  Offices & Education |  Sports & Leisure |
|  Retail & Exhibitions |  Doors |
|  Health & Wellness |  Panelling |
|  Kitchens |  Living Rooms |
|  Furniture |  Flooring |
|  Restaurant & Hotels |  Construction |
|  Packaging |  Curved Structures |
|  Frames & Household Items | |

MDF Solutions

- 4 SUSTAINABILITY
 - 6 INSPIRING CREATIVITY,
DELIVERING PERFORMANCE
-

core&TECHNICAL[®] Products

- 13 MDF ST E05/CARB2
- 13 MDF ST ECOBOARD
- 14 MDF THIN E05/CARB2
- 15 MDF LIGHT E05/CARB2
- 16 MDF BASIC E05/CARB2
- 17 MDF BASIC LSW E05
- 18 MDF SUPERLAC E05/CARB2
- 19 MDF NOVOLAC E05/CARB2
- 20 MDF POWDERLAC E05/CARB2
- 21 MDF FORM E05
- 22 MDF HYDRO X E05/CARB2
- 23 MDF FIRE X E05/CARB2
- 24 HDF INDUSTRIAL PACKAGING E05/CARB2
- 25 HDF FLOORING E05/CARB2
- 26 MDF DOOR BOLTS E05

innovus[®] Decorative Products

- 28 LIGHT MDF BLACK
- 29 COLOURED MDF
- 30 DP MDF



**We believe in
the value of wood
for contemporary
and inspiring
creations while
contributing to
a more sustainable
world.**

With an industrial soul, Sonae Arauco is one of the largest wood-based solutions players in the world. Wood is a natural, renewable and recyclable raw material.

From Innovus® Decorative Panels (DP) to Core & Technical® products and the AGEPAN® construction system, Sonae Arauco offers a versatile portfolio of high value-added innovative solutions for construction, furniture and interior design.

With multiple application possibilities, our products offer an attractive and unique combination of industrial expertise, functionality, quality, modern design and environmental features.

Together, we take your projects further.

Sustainability as a strategic pillar

Through our commitment to the circular bioeconomy, we transform waste wood into new products, extending its lifecycle while at the same time acting as a source of carbon retention.



+70%

Recycled wood in our particleboard range



100%

Of our industrial units are FSC® (C009049) certified

FSC® certified products available on request



3M ton CO₂

Retained, yearly, on average, through Sonae Arauco's products



12

Sonae Arauco owned recycling centers in Portugal and Spain



100%

Of our wood comes from certified or controlled sources

A new and pioneering MDF recycling line, incorporating recycled fibers into MDF boards

We're taking a decisive step towards circularity with the launch of a new recycling line at our Mangualde factory (Portugal). For the first time on an industrial scale, end-of-life MDF panels can be transformed back into raw material for the production of new MDF and HDF fiberboards.

This line will make it possible to integrate up to 20% recycled MDF fibers into the new panels — a milestone in sustainable wood-based solutions.

INSPIRING CREATIVITY, DELIVERING PERFORMANCE

With its MDF Solutions, Sonae Arauco delivers an exceptional and versatile range designed to inspire creativity and meet the highest demands. It includes a wide selection of thicknesses, boards engineered for deep routing and superior lacquering performance, as well as coated and coloured solutions. Complemented by a primer foil for highly creative and customised paint finishes, and by fire-retardant and moisture-resistant variants, the range combines outstanding performance and excellent workability with Sonae Arauco's commitment to responsible resource use and circular value creation.



Consistent quality, versatility and reliability

➤ High mechanical properties

Enhancing structural integrity and ensuring stable performance in demanding applications.

➤ Engineered for superior strength

Providing reliable support for loads without sagging or bending.

➤ Compliance with industry standards

Ensuring the highest quality and performance benchmarks [EN 622].

➤ Stringent quality control

Guaranteeing uniform properties across batches, minimising variability and enhancing reliability.

➤ Optimised density and edge stability

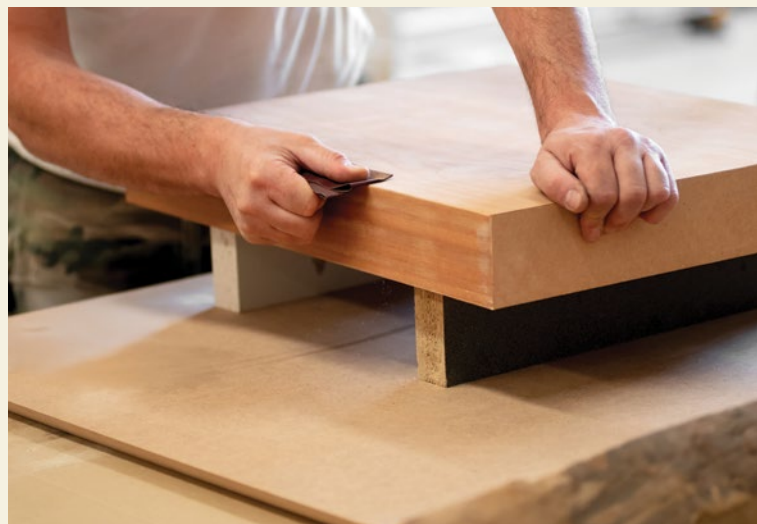
Enabling precise cuts, reducing tool wear, saving costs and supporting complex custom machining, while providing the stability and homogeneity required for accurate bolt, lock and hardware machining whether in door, furniture or other applications.

Minimising defects and reducing product complaints, delivering peace of mind to customers.

➤ Ideal for automated systems

Delivering consistent, repeatable results that streamline high-volume production processes.

Stable thickness and density profiles ensure consistent results in machining, finishing and installation.





Superior surface for lacquering and finishing

- **Smooth, even surface texture**
Enhancing paint adhesion, resulting in a flawless, uniform finish.
- **Reducing lacquer consumption**
Optimised for efficient lacquering, reducing material consumption, application time and labour costs while delivering a consistently high-quality finish.
- **Minimising preparation time**
Reducing the need for extensive sanding or priming before finishing.
- **Ideal absorption properties**
Even application of lacquer, paint and adhesives.

Exceptional dimensional stability

➤ Low thickness swelling

Minimising expansion or contraction in varying humidity levels.

➤ Reliable moisture resistance

Applications in environments with moderate humidity.

➤ Reduced risk of warping

Ensuring that panels retain their shape and structure over time.

➤ Dimensional consistency

For precise installations and reducing alignment issues.

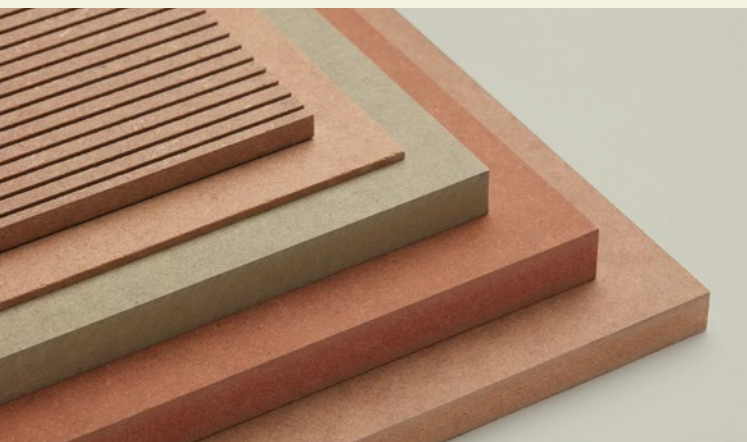
➤ Stable performance in moisture-prone settings

Kitchens and bathrooms, where many materials fail.



Comprehensive solutions

E05/CARB2 AS THE STANDARD FOR MOST MDF PRODUCTS



➤ Strong environmental commitment

FSC® and PEFC controlled and certified wood, ensuring responsible forest management and sustainability. *

*FSC® (FSC®C009049) and PEFC (PEFC/14-35-00013) certified. FSC®- and PEFC-certified products are available upon request.

➤ Specialised MDF product types

Tailored to specific needs, including:

-  **FIRE X** – fire retardant,
-  **HYDRO X** – moisture resistant,
-  **SUPERLAC** – for enhanced lacquering,
-  **NOVOLAC** – for deep routing,
-  **FORM** – mouldable for curves.

➤ Our range extends from cabinetry and wall paneling to decorative finishes and furniture, including solutions developed specifically for industries such as doors, packaging, and flooring.

Reliable customer service

➤ Broad and consistent stock availability – wide range of products readily available

Optimising inventory and reducing working capital, thanks to flexible services tailored to customer needs, minimising stock levels.

➤ Customisable dimensions and multiple formaldehyde levels available

[CARB2, E05, F4*, NAF – with E05/CARB2 as the standard for most of our MDF products] to meet specific project requirements and promote healthier indoor air quality.



➤ Dependable support for all customer needs

➤ Customer satisfaction – whatever our client-specific demands might be

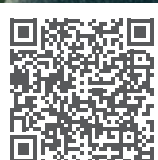
OUR EFFORTS TO ADVANCE SUSTAINABILITY WILL ALSO SUPPORT OUR CLIENTS ON THEIR OWN SUSTAINABILITY JOURNEY.

We use 100% certified or controlled wood, ensuring full compliance with international sustainability standards. This approach supports companies in reducing their overall carbon footprint and contributes to more responsible value chains.

Our products help customers meet relevant sustainability regulations and project requirements. With certifications such as FSC®, PEFC, and contributions to LEED and DGNB Navigator, we provide reliable documentation and transparency. Clients also gain access to products with a calculated carbon footprint, enhancing credibility and strengthening their sustainability positioning in the market.

As an industry pioneer, Sonae Arauco is among the first to invest in and develop innovative solutions for incorporating recycled material into MDF, reducing resource consumption and promoting circularity.

Sonae Arauco has been awarded the EcoVadis Gold Medal, placing us among the top 5% of companies assessed worldwide. This recognition reflects our ongoing commitment to creating long-term value through responsible, transparent, and sustainable practices.



View these and other certificates here:



Das Zeichen für verantwortungsvolle
Waldwirtschaft
FSC® C008049



FSC® and PEFC certified products are available on request and subject to availability.

Nordic Ecolabelling: Selected Sonae Arauco products are declared items in the **Supply Chain Declaration Portal** for New Buildings generation 4.

core&TECHNICAL[®]

Products

MDF ST E05/CARB2

High-quality versatile MDF with superior density and surface for furniture applications

MDF ST E05/CARB2 is a high-quality medium density fiberboard designed for furniture manufacturing and interior components that require greater stability and a smooth, consistent surface. Its higher density and improved mechanical performance make it well suited for cutting and high-quality finishing. MDF ST E05/CARB2 is a reliable choice for furniture fronts, shelves, interior parts and decorative elements where consistent quality and good surface behaviour are valued.

High-quality MDF that delivers superior stability, machining and a smooth surface for reliable furniture production.



MDF ST E05/CARB2

(mm)		THICKNESS						
FORMAT		10	12	16	18	19	22	25
2440 x 1220	PCS	70	60	42		34	32	
2620 x 2070	PCS	42		28	25		24	18
3050 x 1220	PCS					30		



More info

MDF ST ECOBOARD

(mm)		THICKNESS	
FORMAT		16	19
5600 x 2070	STK	20	20

ECOBOARD



More info

Features



Applications



MDF THIN E05/CARB2

High-quality thin MDF for flawless finishing in doorskins, back panels, drawer bottoms and packaging

MDF THIN E05/CARB2 is a high-quality, low-thickness (2 to 6 mm) medium density fiberboard with excellent surface homogeneity and uniform fibers, providing a perfectly smooth surface ideal for any kind of finish. With low formaldehyde emissions for a healthier indoor environment, it ensures consistent performance in demanding, high-volume processes. Its combination of stability and versatility makes it particularly suitable for doorskins, back panels, drawer bottoms and lightweight packaging solutions.

Flawless finishing, reliable performance and consistent results, every single time.



MDF THIN E05/CARB2

MDF THIN E05/CARB2 dimensions available upon request. For the complete and most updated product range, please contact the Sonae Arauco team.

Features



Applications



MDF LIGHT E05/CARB2

Lightweight, low density MDF for low load furniture components and no-pressure surfacing

MDF LIGHT E05/CARB2 is a low-density medium fiberboard tailored for applications where reduced weight is important. Its structure ensures stable cutting quality and a suitable surface for finishes that do not require pressing. Ideal for lightweight furniture parts and other non-structural interior components, MDF LIGHT E05/CARB2 provides an efficient balance of ease of handling, reduced weight and practical performance.

Light in weight, strong in performance.



MDF LIGHT E05/CARB2

(mm)		THICKNESS		
FORMAT		12	16	18
2440 x 1220	PCS	60	44	40
3050 x 1220	PCS		35	31

Also available in an ultralight, Formaldehyde Free version, the MDF Ultralight Ecoboard.

For more details on offer and sales conditions please consult your sales representative.



More info

ECOBORD



Features



Applications



MDF BASIC E05/CARB2

Versatile MDF for everyday furniture and interior components

MDF BASIC E05/CARB2 is a versatile medium density fiberboard developed for a wide range of interior and furniture applications. It offers stable performance, reliable cutting and a consistent surface suitable for furniture parts, shelving, panelling and decorative components. As a dependable, everyday solution for general-purpose furniture manufacturing, MDF BASIC E05/CARB2 delivers the essential quality needed for efficient and consistent production.

Your go-to board for every kind of project.
The versatile solution that adapts to your needs.



MDF BASIC E05/CARB2

(mm)		THICKNESS													
FORMAT		6	8	9	10	12	16	18	19	22	25	28	30	38	40
2440 x 1220	PCS	110		74		60	44	40	34	32	29		24	20	
2800 x 2070	PCS	60	40		40	36	28	24	24	20	18	16	15	12	12
3050 x 1220	PCS			60		48	35	31	30	26	23	20	19	16	
3050 x 1300	PCS						35	31	30						
4100 x 2070	PCS		20		20	20	15	15	13	10	10	10	10	8	
5600 x 2070	PCS	150	112		90	75	56	50	47	40	36	32	30	23	22



More info

Features



Applications



MDF BASIC LSW E05

MDF with improved swelling properties for enhanced humidity behaviour

MDF BASIC LSW E05 is a medium density fiberboard engineered for environments where improved moisture behaviour and lower swelling are required. With high mechanical properties and enhanced dimensional stability, it performs well in furniture and interior applications exposed to moderate humidity variations. Its smooth, stable surface also supports good lacquering results, making it a solid choice for furniture components, and interior panels needing reliable performance under changing conditions.

Lower swelling, better dimensional stability.



MDF BASIC LSW E05

(mm)		THICKNESS					
FORMAT		9	12	16	18	19	22
2440 x 1220	PCS		60	44	40	34	
3050 x 1220	PCS	60	48	35	31		26
3050 x 1300	PCS				31		



More info

Features



Applications



MDF SUPERLAC E05/CARB2

Medium density fiberboard with optimized surface quality for direct lacquering

Sonae Arauco MDF SUPERLAC E05/CARB2 is a medium density fiberboard for interior use, suitable for demanding finishing techniques and easy to mill.

MDF SUPERLAC E05/CARB2 is a very versatile material ideal for designers and manufacturers to use in a wide range of interior applications. Due to the wood fibers used in its production, the product presents a homogeneous surface, giving it good dimensional stability and ability to be easily machined.

MDF SUPERLAC E05/CARB2 surface is very smooth and with high density, resulting in a product specially designed for lacquering and other demanding coatings.

The ideal solution for any type of coating or lacquering process.



MDF SUPERLAC E05/CARB2

MDF SUPERLAC E05/CARB2 dimensions available upon request. For the complete and most updated product range, please contact the Sonae Arauco team.



More info

Features



Applications



MDF NOVOLAC E05/CARB2

The ideal MDF for deep routing in non-load bearing applications

Thanks to its particularly fine fibers in combination with an optimised density profile, MDF NOVOLAC E05/CARB2 is characterised by outstanding machinability, making it ideal for the production of sophisticated components in furniture and interior design. Its surface remains even and smooth even after deep milling, ensuring optimal painting and finishing.

**Meets the most demanding milling requirements.
The surface remains uniform and smooth, even after deep milling.**



Just an illustrative picture of the final product after processing.

MDF NOVOLAC E05/CARB2

(mm)		THICKNESS		
FORMAT		16	19	22
2620 x 2070	PCS	30	25	22



More info

Features



Applications



MDF POWDERLAC E05/CARB2

Medium density fiberboard for powder coating applications

Sonae Arauco MDF POWDERLAC E05/CARB2 is a medium density fiberboard, which is formulated for further processing in powder coating applications. Its exceptionally fine fiber combined with a special formulation makes it easy to process and optimized for this application. MDF POWDERLAC E05/CARB2 features low formaldehyde emissions, is certified in accordance with the requirements of the California Air Resources Board (CARB) and complies with the limits of the German Chemicals Prohibition Ordinance (E05). These characteristics support its use in interior applications with increased requirements for emission performance and indoor air quality. MDF POWDERLAC E05/CARB2 was developed to deliver the perfect solution for powder coating applications.

Engineered for powder coating: easy to process, smooth and fully optimized for flawless results.



MDF POWDERLAC E05/CARB2

MDF POWDERLAC E05/CARB2 dimensions available upon request. For the complete and most updated product range, please contact the Sonae Arauco team.



More info

Features



Applications

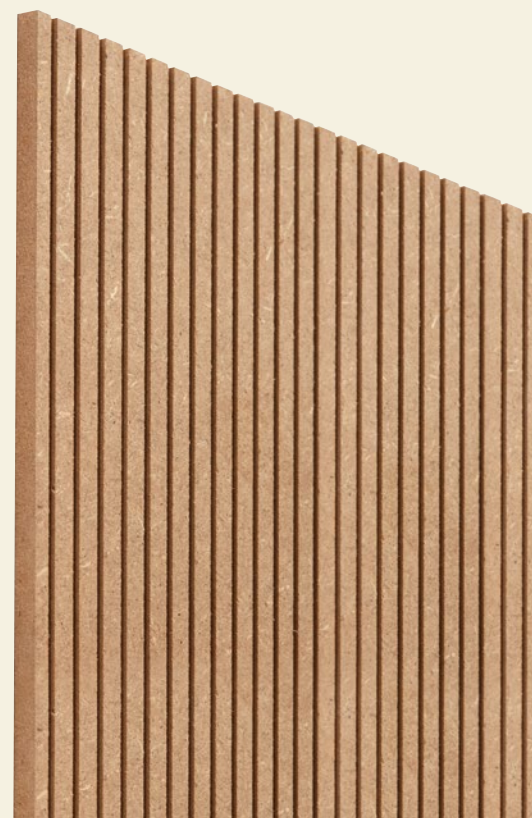


MDF FORM E05

Mouldable MDF for general, non-load bearing use in dry areas

With MDF Form E05, Sonae Arauco is launching a new design language. The panel enables a wide variety of curves and bends that can be veneered, laminated or given a high-quality lacquer finish, giving designers and architects a wide range of design possibilities. The precise slotting in longitudinal direction, with exact distances and depths, allows perfect bends with a radius of ≥ 150 mm.

Allows you to create elegant curved surfaces quickly and easily.



MDF FORM E05

(mm)		THICKNESS	
FORMAT		8	10
2800 x 1030	PCS	36	30



More info

Features



Applications



MDF HYDRO X E05/CARB2

MDF for non-load bearing applications
in humid environments

MDF HYDRO X E05/CARB2 is the right choice for rooms with intermittent high humidity levels, such as bathrooms or kitchens. The material has extremely low swelling values due to the use of a special resin. What's more, the product is extremely dimensionally stable in environments with moisture fluctuations.

The best option for spaces with high relative humidity, such as bathrooms and kitchens.



MDF HYDRO X E05/CARB2

(mm)		THICKNESS							
FORMAT		10	12	16	19	22	25	28	38
2800 x 2070	PCS	44	38	28	24	20	18	16	12



More info

Features



Applications



MDF FIRE X E05/CARB2

MDF with increased fire protection requirements for non-load bearing applications in dry areas

MDF Fire X E05/CARB2 is a medium density fiberboard for non-load bearing interior applications in dry areas with increased fire protection requirements. It is suitable for a wide range of applications with high fire protection requirements, such as in the furniture and door industry, trade fair construction and in public buildings. MDF Fire X E05/CARB2 is classified as B-s1, d0 (according to EN 13501-1) in accordance with EN 13986 and has low formaldehyde emissions.

Fire-retardant properties that help delay combustion, giving more time to react and intervene.

On request and depending on availability also available as:

ECOBBOARD

MDF FIRE X E05/CARB2

(mm)		THICKNESS		
FORMAT		12	16	19
2800 x 2070 (NAT*)	PCS	20	28	24

* natural, without pigmentation



More info

Features



Applications



HDF INDUSTRIAL PACKAGING E05/CARB2

High density fiberboard for industrial packaging applications

Sonae Arauco HDF INDUSTRIAL PACKAGING E05/CARB2 is a high density fiberboard for use in industrial packaging applications.

HDF INDUSTRIAL PACKAGING E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resources Board (CARB) and compliant with limit of ChemVerbotsV (E05).

HDF INDUSTRIAL PACKAGING E05/CARB2 is a panel used for industrial packaging applications, such as a cover panel to protect goods on a pallet.

**High density board, built tough to protect your goods.
Reliable from pallet to package.**



HDF INDUSTRIAL PACKAGING E05/CARB2

HDF INDUSTRIAL PACKAGING E05/CARB2 dimensions under request. For the complete and most updated product range, please contact the Sonae Arauco team.

Features



Applications



HDF FLOORING E05/CARB2

High density fiberboard for flooring applications

Sonae Arauco HDF FLOORING E05/CARB2 is a high density fiberboard developed for the manufacture of laminated floating flooring. HDF FLOORING E05/CARB2 has low formaldehyde emission, is certified according to the rules of the official California Air Resources Board (CARB) and compliant with limit of ChemVerbotsV (E05).

HDF FLOORING E05/CARB2 has excellent physical and mechanical properties, being particularly suitable for laminate floors with several surfacing types, like melamine paper, high pressure laminates, cork, PVC or wood veneer.

Due to the wood fibers used in its production, the product presents a homogeneous surface, making it particularly suitable for demanding coatings, with uniform and safe gluing, as well as good dimensional stability and ability to be easily machined.

Reliable performance board for high quality laminate flooring.



HDF FLOORING E05/CARB2

HDF FLOORING E05/CARB2 dimensions under request.
For the complete and most updated product range,
please contact the Sonae Arauco team.

Features



Applications



MDF DOOR BOLTS E05

Engineered MDF components for door rails and stiles.

MDF Door Bolts E05 are industrial grade MDF components developed for the construction of interior doors. Manufactured from medium density fiberboard with controlled density and moisture content, they provide a reliable and consistent solution for rails and stiles in modern door production. Supplied sanded and cut to customer-specific dimensions within the approved thickness range, MDF Door Bolts E05 are optimized for efficient processing, precise machining and high-quality finishing in industrial environments.

Stable and optimized solution for industrial door stiles and rails production.



MDF DOOR BOLTS E05

MDF Door Bolts E05 dimensions under request.
For the complete and most updated product range, please contact the Sonae Arauco team.



More info

Features



Applications



SONAE ARAUCO
Taking wood further

innovus[®]

Decorative Products



INNOVUS® LIGHT MDF BLACK

Light MDF coloured for use in dry conditions as substrate for acoustic elements

INNOVUS® LIGHT MDF BLACK is an organically through-dyed MDF, which is specially used as a substrate for the production of acoustic elements.

INNOVUS® LIGHT MDF BLACK has low formaldehyde emission, is certified according to the rules of the official California Air Resource Board (CARB) and compliant with limit of ChemVerbotsV (E05).

Regarding reaction to fire and according to EN 13986, INNOVUS® LIGHT MDF BLACK, with a thickness ≥ 9 mm and a minimum density of 600 Kg/m³, is classified as D-s2, d0 (Euroclasses definition by EN 13501-1).

In addition to technical performance INNOVUS® LIGHT MDF BLACK panels are sustainable and environmental friendly products.

Light, stable and ready to perform as a substrate for high-quality acoustic panels.



INNOVUS® LIGHT MDF BLACK

(mm)		THICKNESS
FORMAT		9
2440 x 1220	PCS	60
3050 x 1220	PCS	74

Features



Applications



INNOVUS® COLOURED MDF

Through-dyed MDF with authentic look due to small, natural-coloured wood fibers

Innovus® Coloured MDF is a decorative, uniformly coloured MDF panel that combines colour and versatility with the natural benefits of wood. Skillfully combined, Innovus® Coloured MDF offers new innovative design possibilities for inspiring interior design projects.

It stands out for its aesthetics and ease of assembly and disassembly.



INNOVUS® COLOURED MDF

(mm)			THICKNESS					
PRODUCTS	FORMAT		10	12	16	18	19	25
DEEP BLACK E05/CARB2	2440 X 1220	PCS Min OQ (package /pallet)		60 1	44 1	40 1	34 1	
	2800 X 2070	PCS Min OQ (package /pallet)	44 1		28 1		24 1	18 1
	4100 X 2070	PCS Min OQ (package /pallet)			20 1		20 1	
BLACK FIRE X ECOBOARD	2800 X 2070	PCS Min OQ (package /pallet)					24 1	
	5600 X 2070	PCS Min OQ (package /pallet)					24 1	
SAND GREY E05	2800 X 2070	PCS Min OQ (package /pallet)	44 1				24 1	



More info

INNOVUS® DP MDF DEEP BLACK E05/CARB2

FORMAT		THICKNESS			
		10	16	19	25
2800 X 2070	PCS Min OQ (package /pallet)	44 100	28 100	24 100	18 100

For Fusion, Spirit, Stucco and Cosmos textures special conditions apply.



More info

Features



Applications



INNOVUS® DP MDF

Decorative panel (DP) MDF for use in dry conditions

Innovus® DP MDF is a high-quality medium-density fiberboard surfaced with decorative paper and a coordinated texture, ideal for furniture and interior design. Easy to process and highly durable, Innovus® DP MDF performs exceptionally well in demanding environments. Innovus products are certified for their antibacterial properties.

For applications where greater robustness or ease of transformation is required.



INNOVUS® DP MDF

(mm)		THICKNESS										
FORMAT		8	10	12	16	18	19	22	25	28	30	38
2800 X 2070	PCS	24	24	24	24	24	24	24	12	12	12	12
	Min OQ (package /pallet)	1	1	1	1	1	1	1	1	1	1	1
Primer Foil +B3822/MA in 19mm	PCS	20	48	40	28		24	20	18	18	15	12
	Min OQ (package /pallet)	1	1	1	1		1	1	1	1	1	1
4100 X 2070	PCS				20		20		20			
	Min OQ (package /pallet)				5		5		5			
Primer Foil	Min OQ (package /pallet)				1		1		1			
	PCS						24					
5600 X 2070	Min OQ (package /pallet)						2					

For Fusion, Spirit, Stucco and Cosmos textures special conditions apply.

Features



Applications



More info

NEW

BioReFiber X

***THE NEW GENERATION
OF SUSTAINABLE MDF***

Produced with the incorporation
of recycled wood fibers
and biomass balance resin.

**SONAE
ARAUCO**

Taking wood further

SUSTAINABILITY



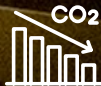
FIBER TO FIBER

Giving recycled MDF fibres a new life: Our Fiber-to-Fiber approach closes the loop by returning recovered fibres directly to the material value chain.



RENEWABLE-ORIGIN MATERIALS

Produced using ISCC PLUS-certified mass balance resin, helping to reduce dependence on fossil resources.



25% LOWER CO₂ EMISSIONS*

The use of resins from non-fossil sources enables BioReFiber X to achieve lower CO₂ emissions than standard MDF.

*25% lower CO₂ emissions compared to standard MDF manufactured at the Mungalde plant with fossil-based resins.



RELIABLE PERFORMANCE

The same applications. The same results – now with a lower environmental impact.



READY FOR SUSTAINABLE PROJECTS

Aligned with the sustainability requirements of certified projects and buildings (like LEED®, BREEAM®, WELL® or DGNB).

A STRATEGIC PILLAR

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SONAE 
ARAUCO
Taking wood further

