



core&TECHNICAL

Products

MDF BASIC CARB2/EPA

Medium density fiberboard for basic applications in dry conditions

DESCRIPTION

Sonae Arauco MDF BASIC CARB2/EPA is a medium density fibreboard easy to mill, for non-structural interior applications, in dry conditions.

MDF BASIC CARB2/EPA has low formaldehyde emission, certified according to the rules of the official California Air Resource Board (CARB).

Regarding reaction to fire and according to EN 13986, MDF BASIC CARB2/EPA, with a thickness ≥ 9 mm and a minimum density of 600 Kg/m³, is classified as D-s2, d0 (Euroclasses definition by EN 13501-1).

In addition to technical performance MDF BASIC CARB2/EPA panels are sustainable and environmental friendly products.

Please check offer & service brochure for information on sizes and thicknesses available.

PROPERTIES



VERSATILITY



EASY TO MILL



EPA TSCA TITLE VI &
CARB 2 CERTIFIED

APPLICATIONS

MDF BASIC CARB2/EPA is recommended for the manufacture of frames and profiles for furniture, doors, carpentry of civil construction and interior decoration.

Due to the wood fibres used in its production, the product presents homogeneous faces, which makes it particularly suitable for surfacing, besides providing good dimensional stability and the possibility of being easily machined.

The product must be applied in service class 1 (restrictions in temperature and ambient humidity).



FURNITURE



PANELING



OFFICES &
EDUCATION



RESTAURANTS &
HOTELS



HEALTH & WELLNESS



RETAIL &
EXHIBITIONS



DOORS

RECOMMENDATIONS

Boards must be stacked on a hard, level surface and protected from direct contact with water. Expansion and contraction in wood products is directly related to moisture content and must be considered during design and construction.

Wood based panels are biodegradable and can be recycled, follow local regulation for the disposal of residues.

www.sonaearauco.com

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GENERAL CHARACTERISTICS

PROPERTY	TEST	UNIT	THICKNESS RANGE (mm)					
			4	>4 - 6	>6 - 9	>9 - 12	>12 - 19	>19 - 30
Tolerance on thickness	EN 324-1	mm	± 0,2	± 0,2	± 0,2	± 0,2	± 0,2	± 0,3
Tolerance on length and width	EN 324-1	mm/m	± 2	± 2	± 2	± 2	± 2	± 2
Edge straightness tolerance	EN 324-2	mm/m	≤ 1,5	≤ 1,5	≤ 1,5	≤ 1,5	≤ 1,5	≤ 1,5
Squareness tolerance	EN 324-2	mm/m	≤ 2	≤ 2	≤ 2	≤ 2	≤ 2	≤ 2
Tolerance on mean density	EN 323	%	± 7	± 7	± 7	± 7	± 7	± 7
Moisture content	EN 322	%	4 - 11	4 - 11	4 - 11	4 - 11	4 - 11	4 - 11

TECHNICAL INFORMATION

PROPERTY	TEST	UNIT	THICKNESS RANGE (mm)					
			4	>4 - 6	>6 - 9	>9 - 12	>12 - 19	>19 - 30
Density*	EN 323	Kg/m ³	650	650	650	650	650	650
Bending strength	EN 310	N/mm ²	≥ 23	≥ 23	≥ 23	≥ 22	≥ 20	≥ 18
Modulus of elasticity	EN 310	N/mm ²	---	≥ 2700	≥ 2700	≥ 2500	≥ 2200	≥ 2100
Internal bond	EN 319	N/mm ²	≥ 0,65	≥ 0,65	≥ 0,65	≥ 0,60	≥ 0,55	≥ 0,55
Thickness swelling 24 hours	EN 317	%	≤ 35	≤ 30	≤ 17	≤ 15	≤ 12	≤ 10
Formaldehyde emission class	CARB Phase 2 / EPA TSCA							

* Value to be used only as a reference

CERTIFICATIONS

Please pay attention to certified products:



The mark of
responsible forestry
FSC® C104607



FSC® and PEFC™ -certified products are available on request and availability.

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