

Innovus Metallic laminates are high-pressure decorative laminates according to EN 438 with metal surface. Aluminium surfaces are coated with an epoxy lacquer and copper surface coated with a polyurethane lacquer. Innovus Metallic are intended for use in vertical and light duty interior applications.

The surface of the laminate is antibacterial, validated

Innovus decorative laminates are available in a variety of colours and texture, providing varied options for architects and

Please check offer & service brochure for information on

accordingly to Japanese regulation JIS Z 2801.

sizes and thicknesses available.



## INNOVUS HPL METALLIC

Decorative metallic laminates for vertical interior applications

#### **PROPERTIES**







ANTIBACTERIAL VERTICAL APPLICATIONS

POSTFORMABLE

VERSARTI ITY







LOW EMISSIONS

# APPLICATIONS

designers.

**DESCRIPTION** -

Innovus Metallic decorative laminates are intended for use in indoor vertical applications, such as furniture and decoration, where the design and appearance are important features.

They are not suitable for areas subject to wear, such as horizontal working surfaces, or for long-term exposure to wet conditions or temperatures exceeding 60°C.



RETAIL & EXHIBITIONS





FOR PANELING

#### **RECOMMENDATIONS** –

The Innovus laminates should be stored so they are protected from moisture, humidity and direct sunlight. The laminates should preferably be store face to face, flat in horizontal racks. They should not be rolled as this may induce a permanent bend. The metallic laminates are supplied with a protective peel coat. It's recommended to let it for protection during handling, transport and panels fabrication. Remove it after the finished product is installed and ready for use.

The metallic laminates surface can be cleaned with warm water followed by wiping with a paper towel or soft cloth. Persistent contamination can usually be eliminated with non-abrasive household cleaners. Solvents cleaners must be used with care and should be tried first on a scrap offcut to ensure that no surface damage results.

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As laminates are classified as non-hazardous, it is not necessary additional product description labels. It is a cured material and is chemically inert. REACH classification does not apply to them.

Innovus HPL can be brought to controlled waste disposal sites according to current national and/or regional regulations.



# **Decorative Products**

# **INNOVUS HPL METALLIC**

### Decorative metallic laminates for vertical interior applications

## **GENERAL FEATURES** -

PROPERTIES	TEST METHOD	UNIT (max or min)		MTS / MTP
Dimensional tolerance requirements	(EN 438-2:2016, Clause n.º)			
Thickness	EN 438-2:5	mm (max. variation)	$0.8 \le t \le 1.0$	± 0.15
		-	1.0 < t ≤ 1.2	± 0.18
Length and with	EN 438-2:6	mm		+ 10 / - 0
Edges straightness	EN 438-2:7	mm/m (max. deviation)		1.5
Edges squareness	EN 438-2:8	mm/m (max. deviation)		1.5
Flatness	EN 438-2:9	mm/m (max. deviation)		100
General Requirements				
Resistance to immersion in boiling water	EN 438-2:12	Appearance, rating (min.)	Core delamination Pass or Fail	Pass
Resistance to water vapour	EN 438-2:14	Appearance, rating (min.)		3
Dimensional stability at elevated temperature	EN 438-2:17	Cumulative dimensional change % (max.)	Longitudinal	0.75
			Transversal	1.25
Resistance to scratching	EN 438-2:25	Force, N (min.)		1
Resistance to staining	EN 438-2:26	Appearance, rating (min.)	Group 1 & 2 / Group 3	4
Light fastness (xenon arc)	EN 438-2:27	Contrast	Grey scale rating	4
Density	EN ISO 1183-1	Density, g/cm <sup>3</sup> (min.)		1.35
Additional requirements for postf	ormable - Type P laminate	S		
Formability	EN 438-2:31 or 32	Radius, mm	Longitudinal	≤ 10 x laminate nominal thicknes
			Transversal	$\leq$ 20 x laminate nominal thicknes
Resistance to blistering	EN 438-2:33 or 34	Time to blister, seconds	Thickness <0.8 mm	≥ 10
		(t2 - t1)	Thickness ≥0.8 mm	≥ 15

Innovus Laminates are classified in accordance with EN 438 – Sheets based on thermosetting resins (Usually called Laminates) – Part 8: Classification and specifications for design laminates. The physical and mechanical properties vary depending on the substrate used. For more information about these properties, please refer to the corresponding Technical Data Sheet.

## **LEED™ CREDITS**

- The use of Innovus laminates can contribute to the achievement of up to 2 LEED claims.
- The product contains recycled materials and can contribute to obtain LEED credits under MR Credit 4.
- Depending on the location of the construction project, the product can meet the requirements for materials extracted and manufactured regionally and contribute to obtaining LEED credits under MR Credit 5.

#### **CERTIFICATIONS**-

#### Please pay attention to certified products:





 $\mathsf{FSC}^{\otimes}$  and  $\mathsf{PEFC}^{\scriptscriptstyle\mathsf{TM}}$  -certified products are available on request and availability.

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